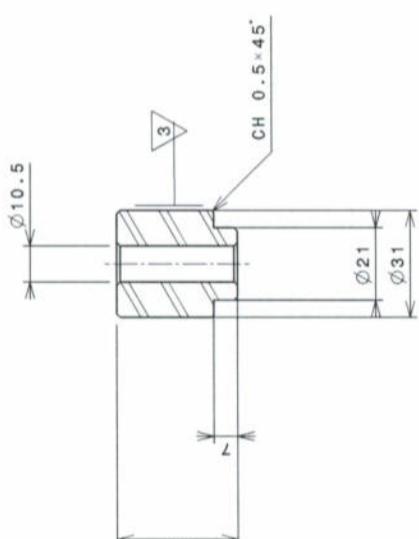


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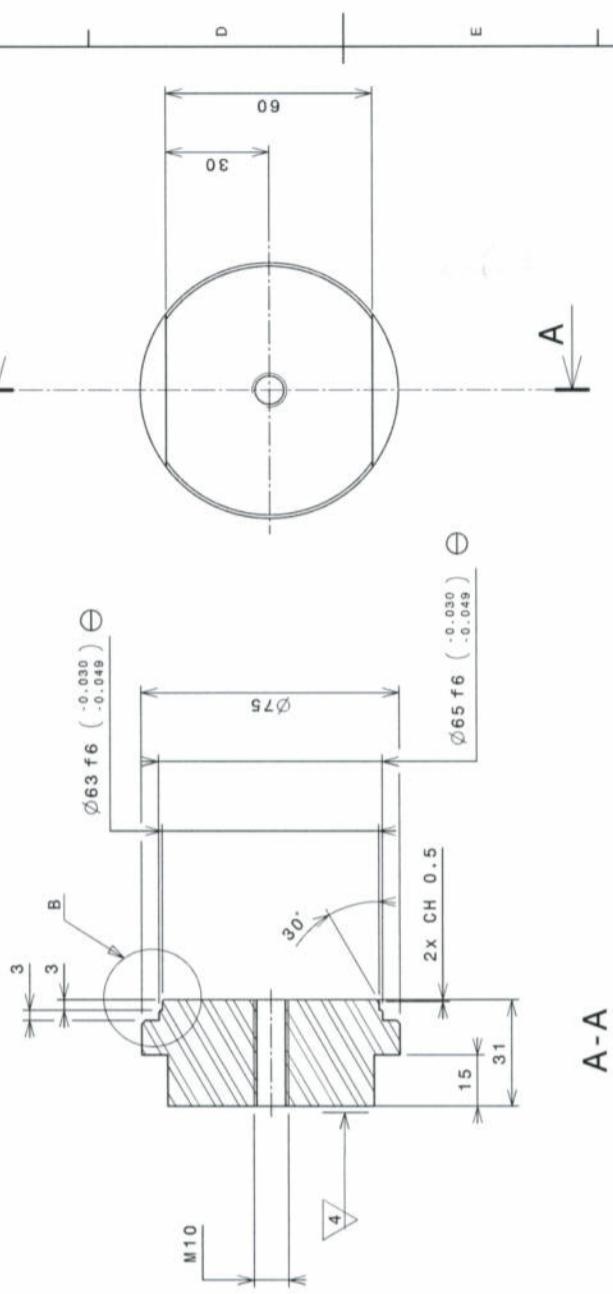
Détail B
Echelle : 2:1
PIQUER L'ANGLE
CLEAR THE ANGLE



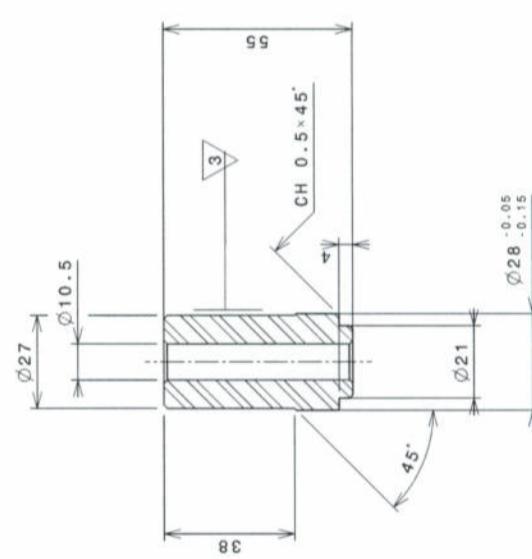
3 MARQUER "TM1285P003" SUIVANT GUIDE DE PRODUCTION
UPT019 (CARACTERES HAUTEUR 2 mm)
MARK "TM1285P003" AS PER UPT019 PRODUCTION GUIDE" (CHARACTER
HEIGHT 2 mm)

2 PROTECTION: OXYDATION ANODIQUE NOIRE
PROTECTION: BLACK ANODIZING
1 CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°

POUSSOIR	2024	US INGE / MACHINING	ECHELLE SETA PYR
PLUNGER	-	-	SCALE 1/1
TM1285P003			02/02/01



A-A



1 MARQUER "TM1285P002" SUIVANT GUIDE DE PRODUCTION
UPT019 (CARACTERES HAUTEUR 2 mm)
MARK "TM1285P002" AS PER UPT019 PRODUCTION GUIDE (CHARACTER
HEIGHT 2 mm)

2 PROTECTION: OXYDATION ANODIQUE NOIRE
PROTECTION: BLACK ANODIZING
1 CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°

POUSSOIR	2024	US INGE / MACHINING	ECHELLE SETA PYR
PLUNGER	-	-	SCALE 1/1
TM1285P002			02/02/01

DATE	AJOUTE PIQUERLES ANGLES ADDED CLEAR THE ANGLES	MODIFICATIONS	INDICE INDEX
13/10/10			C

SOCLE	2024	US INGE / MACHINING	ECHELLE SETA PYR
BASE	-	-	SCALE 1/1
TM1285P001			02/02/01

OUTILLAGE POSE DEPOSE
TOOL NAME

INSTALL AND REMOVAL TOOL
TOOL NAME

CE DESSIN EST LA PROPRIETE DE TURBOMECA. IL NE PEUT ETRE
COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION.
THIS DRAWING IS THE PROPERTY OF TW AND MAY NOT BE COPIED OR
COMMUNICATED WITHOUT EXPRESS AUTHORIZATION.

CODE FABRICANT FG28 /
MANUFACTURER CODE :
Turbomeca
Groupe Safran

Plan dessiné à l'aide du logiciel CATIA V5
Drawing done with CATIA V5 software

INTERPRETATION DES DESSINS SELON
INTERPRETATION OF DRAWINGS AS PER:

ST1200

MACHINE / ENGINE
PART DESCRIPTION & PART NUMBER:
MALKILA 2A
ENTER CASTING MODULE
TOCM20200

DESIGNATION OUTILLAGÉ

4

DESIGNATION OUTILLAGÉ

- PROTECTION: OXYDATION ANODIQUE NOIRE
PROTECTION: BLACK ANODIZING
- CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°
- CASSER LES ARÈTES VIVES PAR CH. 0,2 A 0,3 A 45°
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,3 AT 45°

1 MARQUER N° D'IMMATRICULATION OUTILLAGÉ SUIVANT GUIDE DE
PRODUCTION UPT019. (CARACTÈRES HAUTEUR 4 mm)
MARK THE TOOL P/N AS PER UPT019 PRODUCTION GUIDE
(CHARACTER HEIGHT 4 mm)

TM1285G001 - C <13 octobre 2010> - 4 / 4

NOMENCLATURE

PL SH	REP ITEM	QTE QTY	DESCRIPTION	DESIGNATION DESCRIPTION	FOURNISSEUR SUPPLIER	REF. FOURNISSEUR SUPPLIER P/N	REFERENCE TM TM P/N
A 2	1	1	SOCLE BASE	TM			TM1285P001
2	2	1	POUSOIR PLUNGER	TM			TM1285P002
2	3	1	POUSOIR PLUNGER	TM			TM1285P003
	4	1	GOUJON M10-100 STUD M10- 100	NLM	07020-410	(TM1285P005)	
	5	1	ECROU A EMBASE M10 M10 BASE NUT	NLM	07240-10	(TM1285P005)	
B	
	.	.	COFFRET DE RANGEMENT 260x160x80 STORAGE CASE 260x160x80	LHOTELLIER	LSX20-641-301	(9678500120)	
S/P A/D	.	1	ETIQUETTE IDENTIFICATION LABEL	TM	8815099808		

B

B

MODIFICATIONS

		CREATION		MODIFICATIONS		INDICE INDEX	
A						A	
A	2	1	SOCLE BASE	TM		B	
	2	2	POUSOIR PLUNGER	TM		C	

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DATE: 1/20/11 INT: SC

Drawing drawn with CATIA V5 software		Plan dessiné à l'aide du logiciel CATIA V5																																																																																																																																																									
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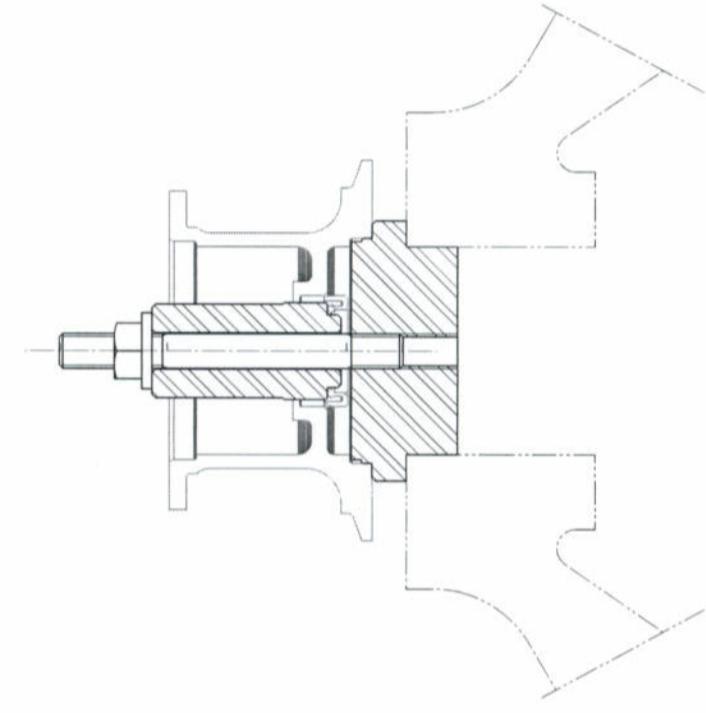
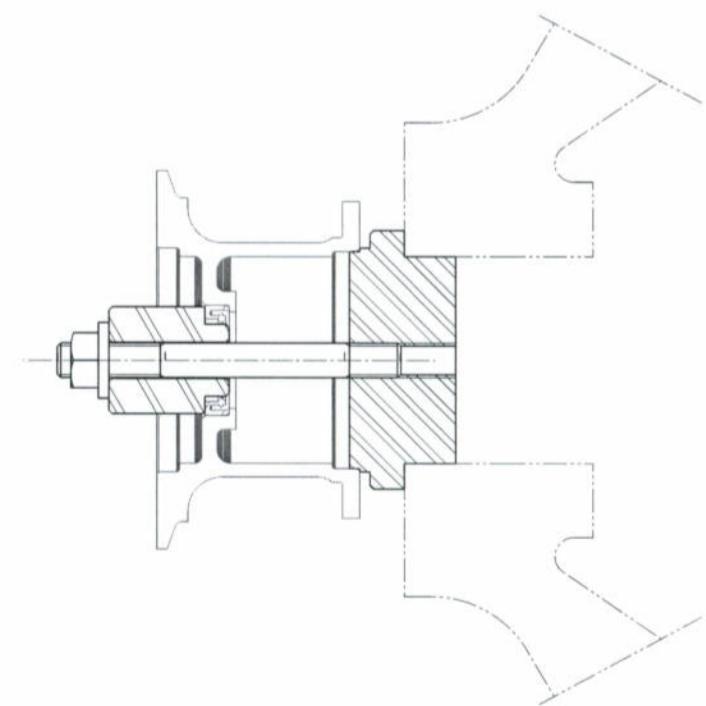
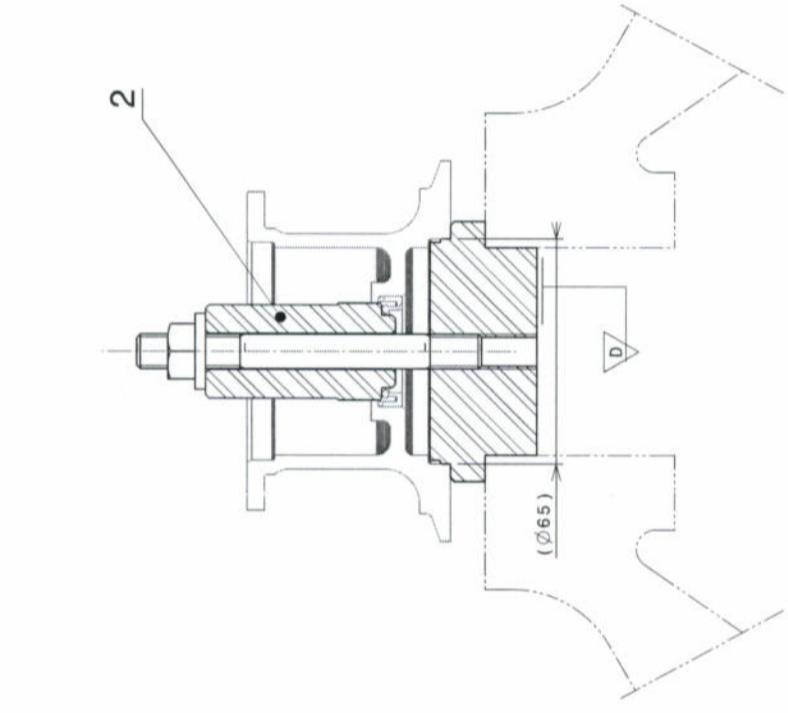
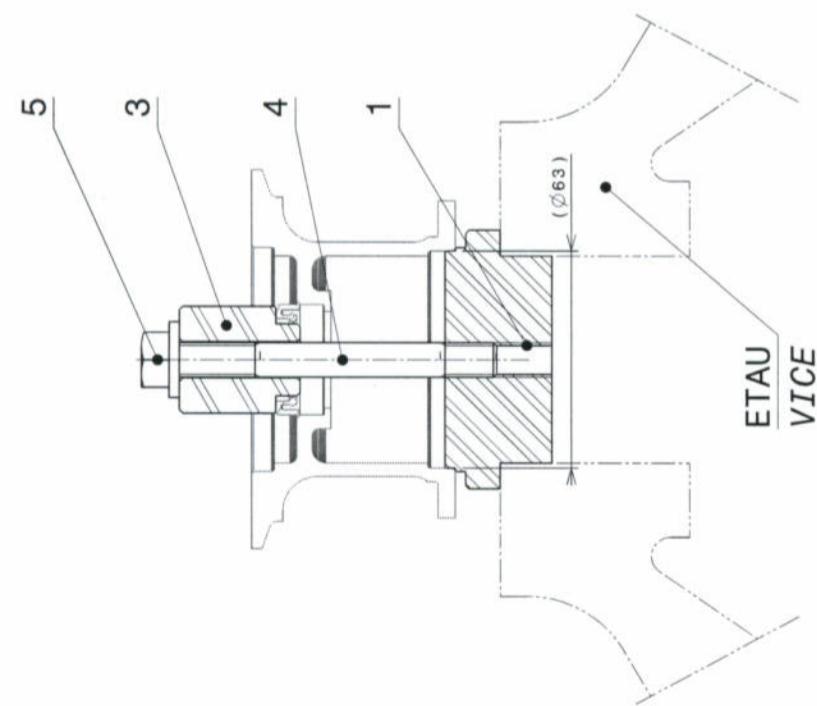
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	5	1	ECROU A EMBASE M10 M10 BASE NUT	NLM	07240-10	(TM1285P005)																																																																																																																																																					
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	.	.	COFFRET DE RANGEMENT 260x160x80 STORAGE CASE 260x160x80	LHOTELLIER	LSX20-641-301	(9678500120)																																																																																																																																																					
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1 2 3 4 5 6

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POSE INSTALLATION

DEPOSE REMOVAL



SHOP COPY

A 1 2 3 4 5 6 7 8 9 10 11 12

B 1 2 3 4 5 6 7 8 9 10 11 12

C 1 2 3 4 5 6 7 8 9 10 11 12

D 1 2 3 4 5 6 7 8 9 10 11 12

E 1 2 3 4 5 6 7 8 9 10 11 12

F 1 2 3 4 5 6 7 8 9 10 11 12

G 1 2 3 4 5 6 7 8 9 10 11 12

H 1 2 3 4 5 6 7 8 9 10 11 12

ZONE DE MARQUAGE DU N° D'IMMATRICULATION OUTILAGE
SUIVANT GUIDE DE PRODUCTION UPI019.
MARKING AREA OF THE TOOL P/N AS PER UPI019
PRODUCTION GUIDE.

C LES COTES ET CRITERES DU PLAN REPRESSES SONT A
TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE"
THE DIMENSIONS AND CRITERIA OF THE DRAWING
INDICATED WITH MUST BE COPIED ON THE
"CERTIFICATE OF COMPLIANCE".

- B PROCESS: - POSE -> - METTRE EN PLACE LE SUPPORT DEMARREUR
SUR LE SOCLE REP. 1
- POSITIONNER LA BAGUE D'ETANCHEITE ET
LE POUSSOIR REP. 3
- VISSEZ L'ECROU REP. 5 POUR POSER LA BAGUE
DANS SON LOGEMENT.
- DEPOSE -> - METTRE EN PLACE LE SUPPORT DEMARREUR
SUR LE SOCLE REP. 1
- POSITIONNER LE POUSSOIR REP. 2
- VISSEZ L'ECROU REP. 5 POUR DEPOSER LA BAGUE
DE SON LOGEMENT.

- PROCESS: INSTALL -> - PUT THE STARTER BASE IN POSITION ON THE IT. 1
- PUT THE SEALING RING AND IT. 3 IN POSITION.
E - TIGHTNING IT. 5 TO INSTALL THE SEALING RING
IN ITS HOUSING.
- REMOVAL -> - PUT THE STARTER BASE IN POSITION ON THE IT. 1
- PUT IT. 2 IN POSITION.
F - TIGHTNING IT. 5 TO REMOVAL THE SEALING RING.

- A FONCTION: POSER ET DEPOSER LA BAGUE D'ETANCHEITE
DU SUPPORT DEMARREUR
FUNCTION: INSTALL AND REMOVAL THE SEALING RING

ALL DIMENSIONS ARE IN MILLIMETERS

OUTILAGE POSE DEPOSE		OUTILAGE POSE DEPOSE	
DESIGNER PAR: DRAWN BY: EX-A-D-PC LE: 18/02/09	APPROVED BY: EX-A-D-PO DATE:	INTERPRETATION DES DESIGNS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2/100	DATE:
MACHINE / ENTRETE MACHINE / ENTRETE MAKILA 2A ENTRE CASTING MODULE 700CM02200	DESCRIPTION PIÈCE / PART NUMBER / PART NUMBER DESIGNATION OUTILAGE	COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TN AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION	DATE:
ÉCHELLE SCALE 1/1	FORMAT SIZE A1	CODE FABRICANT FU28 / MANUFACTURER CODE : Turbo meca Groupe SAFRAN	DATE: C J. BESCOLA B J. E. DOMECQ H DATE: 18/02/09 A J. E. DOMECQ DATE: 02/02/11
		PLANCHE SHEET 1/1	12